

ALPHA

Riveting Solutions

An ISO 9001 : 2015 Company



...strength in every joint



CONTACT US



www.riveting-alpha.com



alphaeng124@gmail.com



9822799907
9082248648

A Series

Noiseless Orbital Bench Type Riveting Machine



Our bench riveting machines are designed for stability and accuracy, perfect for precision applications. Our electronic-controlled, cost-effective, silent orbital riveting machine features micrometric stop for precise height control. Equipped with a digital electronic timer adjustable from 0.1 to 9.9 seconds, it boasts a standard control panel with a column-type construction. This bench model is electro-pneumatically operated and comes complete with necessary components for seamless operation.

Features

- Strong orbital rivet head formation
- Superior quality riveting.
- High productivity
- Easy to setup and operate
- Dovetail column slide for precise daylight adjustments
- Micrometric stroke adjustment for precision riveting
- Set/Operate (Jog) selector switch
- T-slot on base plate
- Digital stroke counter

MODEL NO.	A-6	A-8	A-10	A-12
Solid Rivet Shank Size in M.S. (diameter)	2 to 6 mm	3 to 8 mm	3 to 10 mm	6 to 12 mm
Hollow Rivet Shank Size In M.S. & Non-Ferrous Solid Rivet (diameter)	2 to 8 mm	3 to 10 mm	3 to 15 mm	6 to 18 mm
Stroke	0 to 40 mm	0 to 50 mm	0 to 50 mm	0 to 50 mm
Motor (3 Phase)	0.5 HP	0.75 HP	1 HP	1.5 HP
Working Air Pressure (Pneumatic)	2 to 5 kg/cm ²	2 to 7 kg/cm ²	2 to 7 kg/cm ²	2 to 10 kg/cm ²
Throat Depth	150 mm	160 mm	160 mm	200 mm



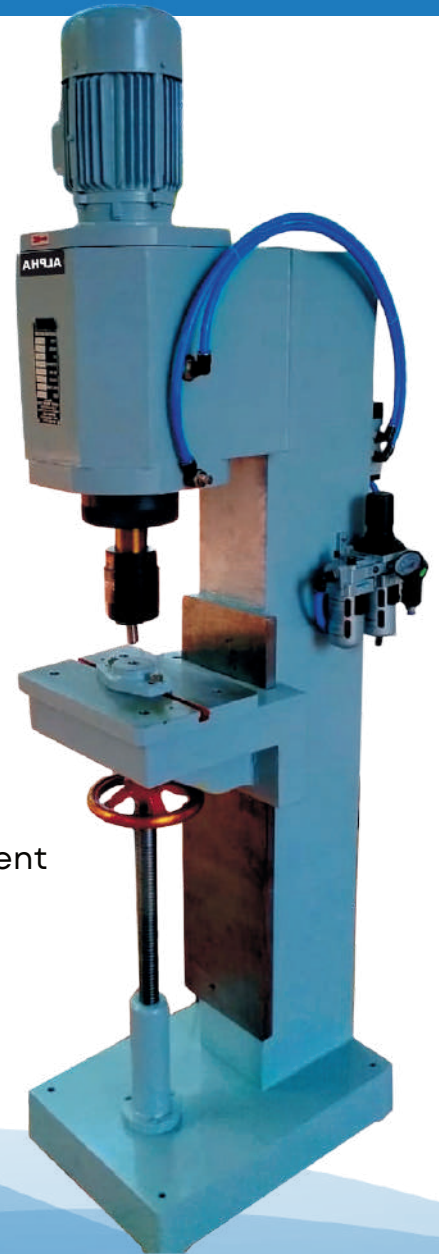
AP Series

Noiseless Orbital Pedestal Type Riveting Machine

Our pedestal riveting machines deliver robust and dependable riveting performance. Engineered for heavy-duty tasks, they ensure durability and consistent results. This electronic-controlled, orbital pedestal-type riveting machine features micrometric stop for precise height control. It includes a digital electronic timer adjustable from 0.1 to 9.9 seconds and comes with a standard control panel. With its heavy pedestal-type model and dovetail slides, this electro-pneumatically operated machine is equipped with all necessary components for seamless operation.

Features

- Strong orbital rivet head formation
- Superior quality riveting.
- High productivity
- Easy to setup and operate
- Dovetail column slide for precise daylight adjustments
- Micrometric stroke adjustment for precision riveting
- Set/Operate (Jog) selector switch
- T-slot on base plate
- Digital stroke counter
- Heavy pedestal type construction

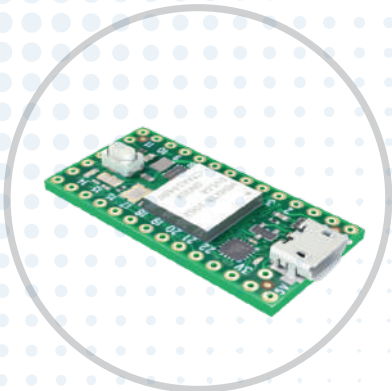


MODEL NO.	A-10	A-12
Solid Rivet Shank Size in M.S. (diameter)	3 to 10 mm	6 to 12 mm
Hollow Rivet Shank Size In M.S. & Non-Ferrous Solid Rivet (diameter)	3 to 15 mm	6 to 18 mm
Stroke	0 to 50 mm	0 to 50 mm
Motor (3 Phase)	1 HP	1.5 HP
Working Air Pressure (Pneumatic)	2 to 7 kg/cm ²	2 to 10 kg/cm ²
Throat Depth	160 mm	200 mm
Workspace Travel	500 mm	500 mm



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APPLICATION EXAMPLES



Electrical & Electronics



Automotive



Hardware Industry



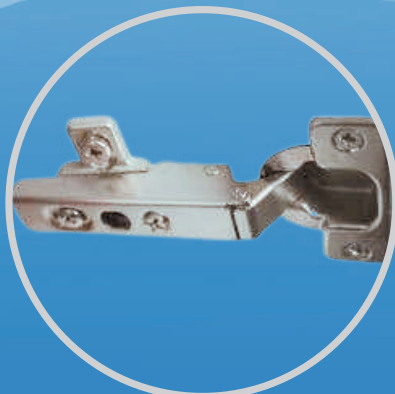
Fine mechanics &
Watches



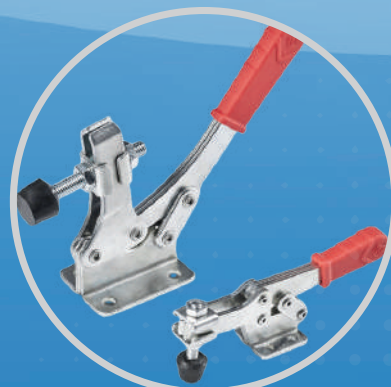
Medical Industry



Home and Gardening



Consumable goods &
Leisure



General Industry

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An ISO 9001 : 2015 Company

G-15, Arvind Ind. Est., Navghar, Vasai (E),
Palghar-401210, Maharashtra.

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9822799907
9082248648